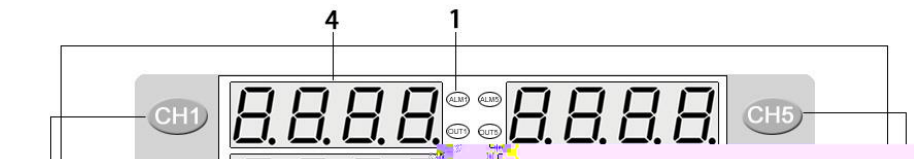


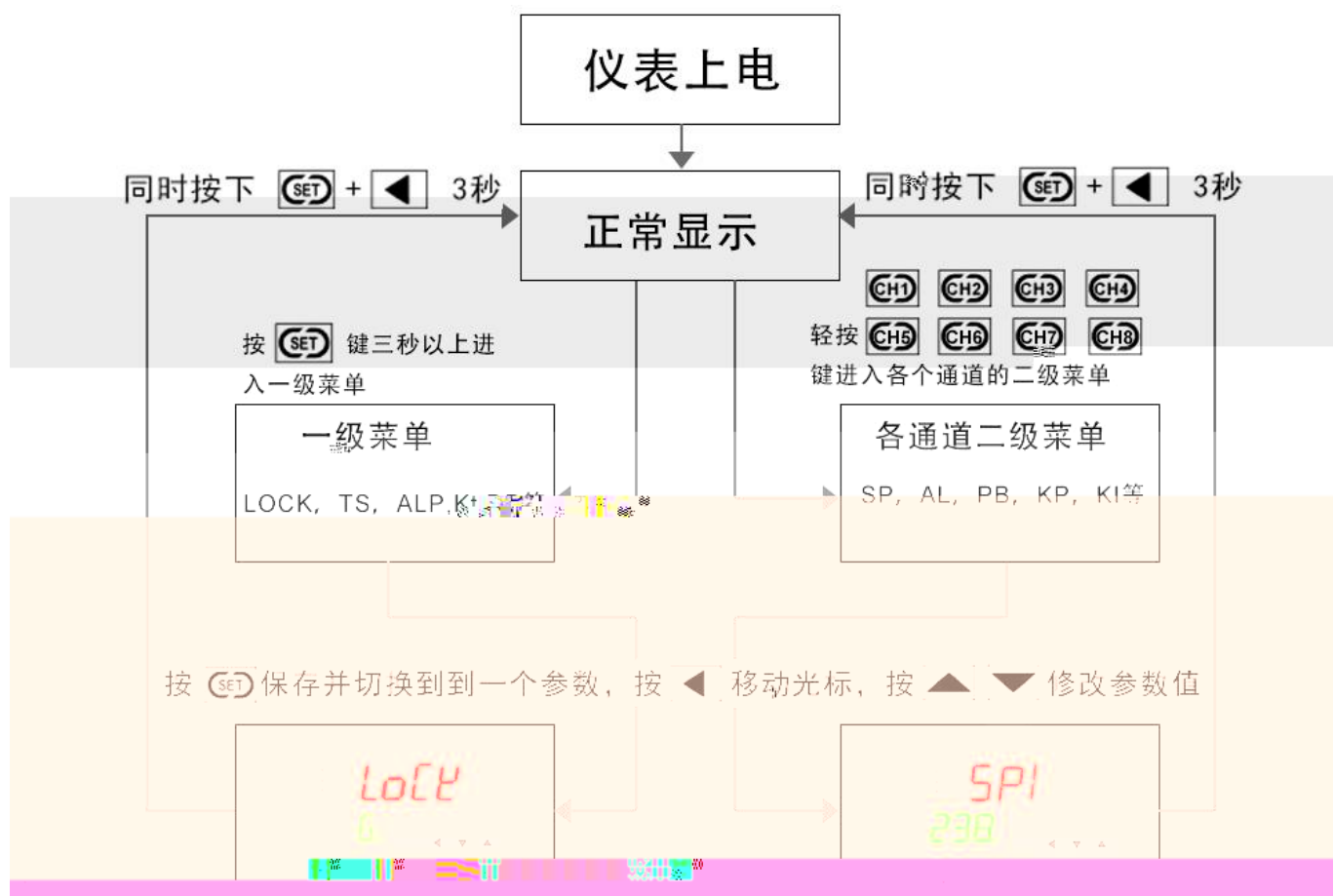
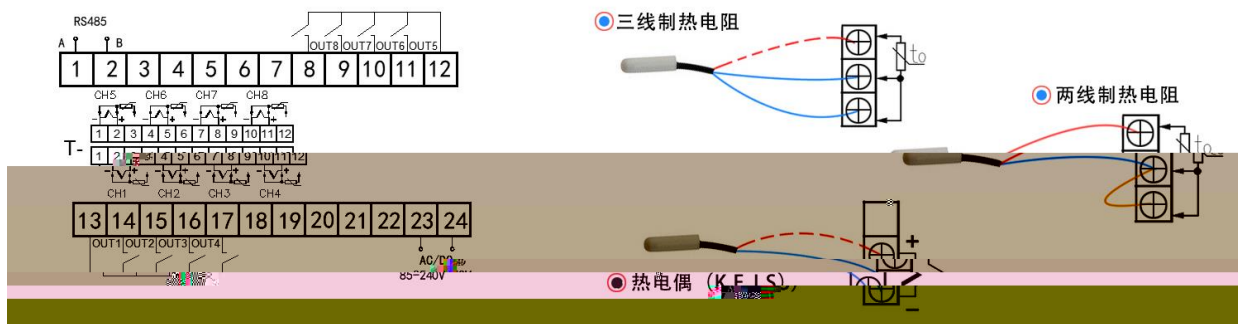


KCM-XJ8

KCM-XJ8 8 8
PID 8

1 CU50 -50.0 150.0 Pt100 -199.9 600.0
 K 0 1300 E 0 700.0 S -30 1600.0
2 PID
3 220V 5A()
4
5 AC85 242V 50/60Hz 5W
6 0~50 85 RH
7 mm 160 80 110 156 76





1

SET 3

1

2

		1-4		SET		
0	LoCL		0 50	18	18	18
1	ES		-	CU50(LU50) PT100(PT2) K(L) E(E) J(J) T(L) S(S)		K(L)
2	ALP		0 6	0 1 2 3 4 5 6		1
3	ET		0 120 S	2S	20S	10 S
4	dP		0~1	0. ; 1.		0
5	PS-H				SP AL	
6	PS-L					
7	oP-b		0~2	0. 1.RS485/RS232		0
8	Addr		0 255			1
9	bAud		0 3	0 1200 1 2400 2 4800 3 9600		9600
		1-8		SP 1	SP1 2	SP2
10	SP		P-SL P-SH			
11	AL			AL-P		
12	Pb		-20.0 20.0			0
13	EP		0 100	P=0	P	8
14	HY		0 3000			240
15	Ed		0 200S			30
16	HY		0.1 50.0			1.0
17	AL		0~1	0: 1:		0
18	CoL		0~1	0: ; 1:		0

5-2

OUT			
		OUT	OUT
	EP =0; CoL =0;	■ + HY	■ - HY
	EP =0; CoL =1	■ - HY	■ + HY
5-1 10: ■ 13: EP 16: HY 18: CoL OUT			

1 90 OUT 100 OUT
SP=95, HY=5, COL=0, KP=0

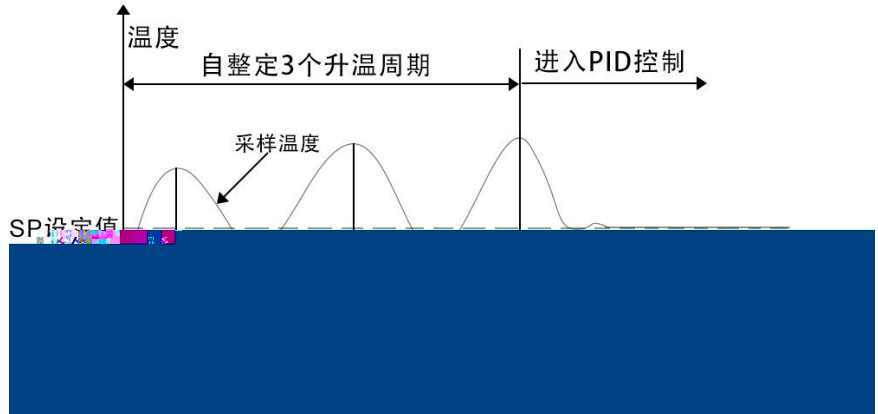
2 100 OUT 90 OUT
SP=95, HY=5, COL=1, KP=0

PS : HY=

20-60

SP N Hy N 0.5 1 , AT+N 1

N AT+N
 PID
 N AT+N
 AT+N 0
 PID

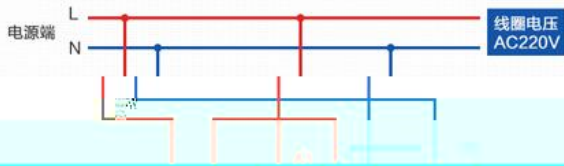


1:	RLP=1	PV1 ALI	PV1 < ALI - HYI
2:	RLP=2	PV1 ALI	PV1 > ALI + HYI
3:	RLP=3	PV1 SPI + ALI	PV1 < SPI + ALI - HYI
4:	RLP=4	PV1 SPI - ALI	PV1 > SPI - ALI + HYI
5:	RLP=5		PV1 SPI - ALI PV1 SPI + ALI SPI - ALI + HYI < PV1 < SPI + ALI - HYI
6:	RLP=6		SPI - ALI PV1 SPI + ALI PV1 < SPI - ALI - HYI PV1 > SPI + ALI + HYI
PV1		5-1 10: SPI 11: ALI 16: HYI 2: RLP	

8-1



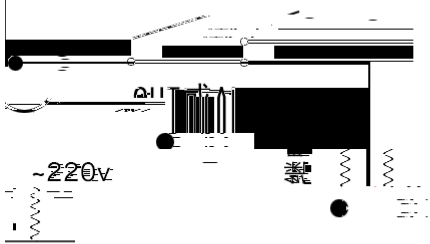
中间继电器接线方法



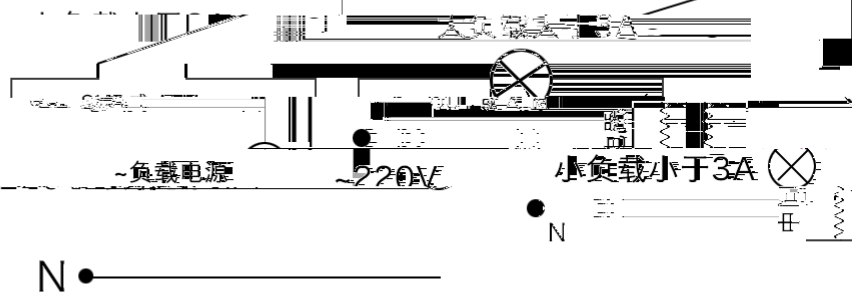
固态继电器接线方法



OUT ALM 继电器接中间继电器示意图



OUT ALM 继电器接负载示意图



请用这个接线方式

注：负载电流要求小于3A

注：负载电流大于3A

1	PC	PLC		RS485	RS232		255	
2	1	1200	2400	4800	9600	1	8	1
	2							
1								

	(03)		0001	CRC16
010310010001D10A					
	01	03	1001()0001	0001 D10A CRC CRC
www.tempinst.com					

		2		CRC16
0103027FFFD834				
01	03	02(2)	7FFF	D834 CRC
7FFF	10	32767		

3 126

	(06)	00xx		CRC16
0106000A04ECAA85				
01	06	000A()	04EC	AA85 CRC
04EC	10	1260	10	12.5 125

3 (**add** **8**)

				PLC			
(PV)	YES	1001H~1004H	44098~44101				
	NO	1101H~1104H	44354~44357				
	NO	1201H~1204H	44610~44613				
	NO	0101H~0104H	40258~40261= 1				
	NO	0201H~0204H	40514~40517= 1				
+ (2024)	NO	1101H~1102H	44354~44355				
		1101H	D15-D8	D3	D2	D1	D0
		1	0~100	4	3	2	1
					1	0	

5-1

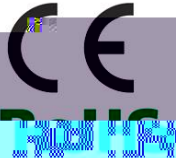
Lock

MODBUS-RTU 配置

网址: <http://www.hnsl.com/services/read.asp?ic=50>



	KC	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	160x80mm	:152x76mm	M					
	8		XJ8					
	1			<input type="checkbox"/>				
	: K, E,J, R, S, T,WR25,N	: Pt100, Cu50					W A M	
	: 0 - 5V, 1 - 5V	0 - 10mA, 4 t- 20mA DC						
							<input type="checkbox"/>	G
	100 to 240V AC						<input type="checkbox"/>	
	RS-485(MODBUS-RTU)							RS
	RS-232(MODBUS-RTU)							RX



技术支持

